



Reading Alloys, Inc.

220 Old West Penn Ave. Robesonia, PA 19551

THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION.

 **Product Specification**

Title: 35 Aluminum - 65 Vanadium		Specification No. RAI-0010 Revision: 8
Department: Thermite	<i>Approved & Released Product Specification</i>	Implementation Date: 09/18/2007
Area:		
Type of Document: RAI Product Specification		Review Period - 365 Days

Product Information:

Category: Finished Goods	Product Line: Thermite Line 1
Part Number: 30502	Revision: 1
Description: 35 Al - 65 V	
Customer Part #:	Engineer: James Robison

1.0 Product Specification:

ELEMENT	SPECIFICATION
Aluminum	34-39%
Vanadium	60-65%
Boron	0.003% Max
* Carbon	0.10% Max
Chromium	0.10% Max
Copper	0.05% Max
* Iron	0.30% Max
* Lead	0.01% Max
Magnesium	0.01% Max
Manganese	0.05% Max
Molybdenum	0.15% Max
Nickel	0.05% Max

* Phosphorus	0.010% Max
Silicon	0.30% Max
* Sulfur	0.010% Max
Tungsten	0.015% Max
Hydrogen	0.010% Max
Nitrogen	0.05% Max
* Oxygen	0.10% Max

Material Size:

1/4 Inch by 70 Mesh
 Minus 5/16 inch = 100% (US Standard Sieve Designation)
 Plus 70 Mesh = 98% Minimum
 Other sizes available on request.

2.0 Special Requirements:

A. Inspection:

All material is 100% visually inspected to verify metal is clean and free of debris.
 All material is 100% blacklight and 100% x-ray inspected.

B. Packaging:

1000 pound open-head steel drums (55 gallon)
 Other packaging available on request.

* Indicates change from last revision

3.0 Safety & Environmental Information:

MSDS-007

4.0 Associated Documents:

Associated Quality System Documents - None

Click to Open an Associated Document

5.0 Document Revision History:

Revision: 8	Date Created: 09/18/2008 Date of Last Revision: 09/24/2008	Last Approval Date: 09/24/2008
Document Author: Beth Maiocchi		

6.0 Reason for Change:

Revision:	Sec/Para Changed	Change Made:	Date
1	N/A	Initial Issue of Document	12/1/80
2	N/A	Unknown	8/15/89
3	N/A	Unknown	12/17/92
4	N/A	Unknown	5/13/93
5	N/A	Change to Lotus Notes Format	12/10/98

6	Sect 8	Added Bob Hyland as Signatory	6/7/99
7	1	Changed requirement for Mg and O	5/24/05
8	1	Changed C, Fe, S, & O requirement. Added Pb requirement	above

7 Notification List:

8.0 Approvals:

First Approver's Signature

Name: James Robison/PA-ROB/Ametek
Title: Director of Technology

Sep 24, 2008 03:40:01 PM EDT - Approved by: James Robison/PA-ROB/Ametek

Document History Section